

Split

Date: Friday, 03/04/2009 2:21:55 PM  
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 46925 -1  
Estimate Number : 13017  
P.O. Number :  
This Issue : 03/04/2009 S.O. No. :  
Prsht Rev. : NC  
First Issue : / / Type : MACHINED PARTS  
Previous Run : 45846  
Written By :  
Checked & Approved By :  
Comment : est rev A 07.09.11 new issue EC  
Est Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Drawing Name : BUSHING  
Part Number : D36381  
Drawing Number : D3638 REV A  
Project Number : N/A  
Drawing Revision : B  
Material :  
Due Date : 06/04/2009 Qty: 8 Um: 4 Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R1000 303 Round Bar 1.00



Comment: Qty.: 0.0368 f(s)/Unit Total: 0.2940 f(s)  
Material: 00100303 SS Rod (Ø - 345)  
Batch: 1110375

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
Machine as per folio FA704  
Deburr and tumble

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

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Drawing Name: BUSHING

Job Number: 46925

Part Number: D36381

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



JLD 09.04.03 (4)

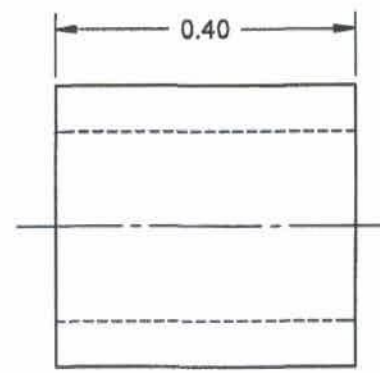
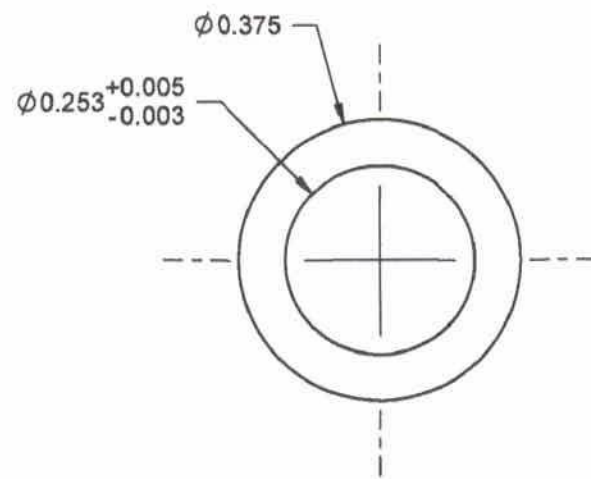




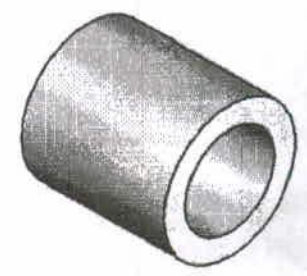
*w/o 46925*

**RELEASED**  
07.09.07 *[initials]*

**UNDER REVIEW**  
*LE* 07.10.16  
OK TO SHIP



**D3638-1 BUSHING**  
**(REPLACES GENEVA P/N G10608-2)**



**NOTES:**

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS LE	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN				
CHECKED	GP	DRAWING NO.	REV. A	
MFG. APPR.	E	D3638	SHEET 1 OF 1	
APPROVED	NO	TITLE	SCALE	
DE APPR.		BUSHING	4:1	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		